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D505-1057-043
Job Sheet 197946



Part No: D505-1057-043

Job Qty: 1 pcs

Part Name: REPLACEMENT SKIDTUBE



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/18/19

Job Tracking No:

Due Date: 8/9/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: IIN-D505-1057 REV.A IPP REV:A 19.04.22 NEW ISSUE DD VERF:JFS IPP REV:B 19.06.07 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
101	Packaging 1 - Pick Kit	1 pcs		8/9/19	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	

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Container No: S223010

Part: D505-1057-043

Job No: 197946

Serial No/Batch: S223010

Revision: A

Inspector:

Exp Date:

Instructions: TC STC SH19-31 Issue 1 of 1 FAA STC SR043871

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7/16/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

110	QC 4	1 pcs	8/9/19	0.00	0.00	Packaging 1 - 31								
						Packaging 1 - 32								
						Packaging 1 - 33								
						Packaging 1 - 34								
						Packaging 1 - 35								
						Packaging 1 - 36								
						QC 4 - 28								
						QC 4 - 58								
						QC 4 - 69								
						QC 4 - 9								
						QC 4 - 46								
						QC 4 - 68								
						QC 4 - 75								
							DAS 78 9-89	OCT 16 2019						
120	Packaging 3-1 - Stock - B4B	1 pcs	8/9/19	0.00	0.00	Packaging 3 - 1 - B4B								
						Packaging 3 - 2 - B4B								
						Packaging 3 - 3 - B4B								
						Packaging 3 - 4 - B4B								
						Packaging 3 - 5 - B4B								
						Packaging 3 - 6 - B4B								
						Packaging 3 - 7 - B4B								
						Packaging 3 - 8 - B4B								
						Packaging 3 - 9 - B4B								
						Packaging 3 - 10 - B4B								
						Packaging 3 - 11 - B4B								
						Packaging 3 - 12 - B4B								
						Packaging 3 - 13 - B4B								
						Packaging 3 - 14 - B4B								
						Packaging 3 - 15 - B4B								
						Packaging 3 - 16 - B4B								
						Packaging 3 - 17 - B4B								
						Packaging 3 - 18 - B4B								
						Packaging 3 - 19 - B4B								
						Packaging 3 - 20 - B4B								
						Packaging 3 - 21 - B4B								
						Packaging 3 - 22 - B4B								
						Packaging 3 - 23 - B4B								
						Packaging 3 - 24 - B4B								
						Packaging 3 - 25 - B4B								
						Packaging 3 - 26 - B4B								
						Packaging 3 - 27 - B4B								
						Packaging 3 - 28 - B4B								
						Packaging 3 - 29 - B4B								
						Packaging 3 - 30 - B4B								
						Packaging 3 - 31 - B4B								
						Packaging 3 - 32 - B4B								
						Packaging 3 - 33 - B4B								
						Packaging 3 - 34 - B4B								
						Packaging 3 - 35 - B4B								
						Packaging 3 - 36 - B4B								
							DAS 21 9-89	OCT 16 2019						
						125	DC - 1 - B4B	1 pcs	8/9/19	0.00	0.00	DC - 1 - B4B		
												DC - 2 - B4B		
						130	QC 21 - FG	1 pcs	8/9/19	0.00	0.00	QC 21 - FG - 21		
												QC 21 - FG - 70		
						Part Op 101 - Pick kit							DAS 21 9-89	OCT 16 2019
						Descriptions: 110 - (QC4- 100% Inspect kits for completeness)								
120 - Identify and pack for shipping as per PPP D505-1057-043 Location:														
125 - Photocopy bluefile & type labels per PPP D505-1057-043 CHG 001														
130 - QC21- Final Inspection - Work Order Release														

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Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D5634-041	Float Skidtube Assembly	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	S214380

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
101-Packaging 1 - Pick Kit	D5634-041	1	0	0

Part Specifications	
Specifications could not be found.	

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐
Cross tube ☐
Small Fab ☐
Finishing ☐
Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date: _____

Sequence #: _____

QTY Affected: _____

MRB (QSI042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☐
Cracks ☐
Crimp/Kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐

Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐
Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐

Other/Details: _____